



Technical require

1. Rim profile according to ETRTO;
 2. Painting: comply with TQ4 QC/T484-1999; E-coat basis; top coat with silver gray color;
 3. The offset angle between valve aperture and rim welding line is $\geq 120^\circ$;
 4. Weld require: high-strength, even, smooth, deep penetration; without any other welding defects occurred; ★
 5. Valve aperture and rim flange keep clean, smooth, without burrs or other dirt;
 6. Mark: 22.5X11.75 Year Month Batch No. shift No.;
 7. Dynamic imbalance load is not more than 2000g.cm(67g);
 8. Load: 4500Kg
- Test standard: EUWA
 Test load: cornering: 30813N.m minimum cycle times: 250,000
 radii: 9900Kg minimum cycle times: 500,000

3	valve	V3-20-5	1		
2	disc	L1983-02	1	B33900A135	
1	rim	L1983-01	1	B33300A6.75	
number	name	drawing	quantity	material	remark

标记	处数	更改文件号	签字日期	名称	DRAWING NO.: L1983-00	
设计		标准化		22.5X11.75 (P120)	OEM NO.:	
校对		批准			图样标记	数量
审核					重量	比例

工艺	日期	共	页	第	页
SINO-TEX WHEEL MANUFACTURES INC.					