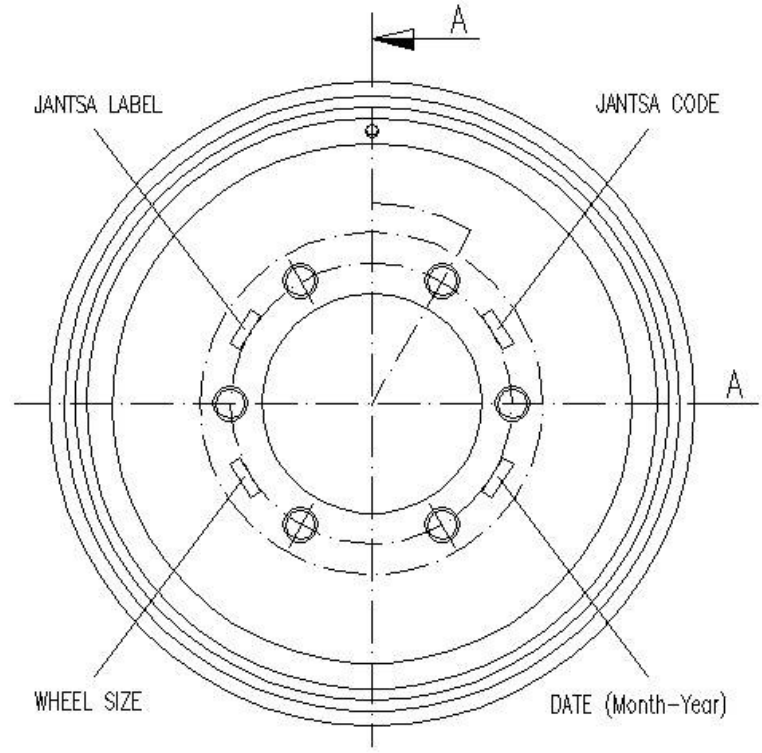
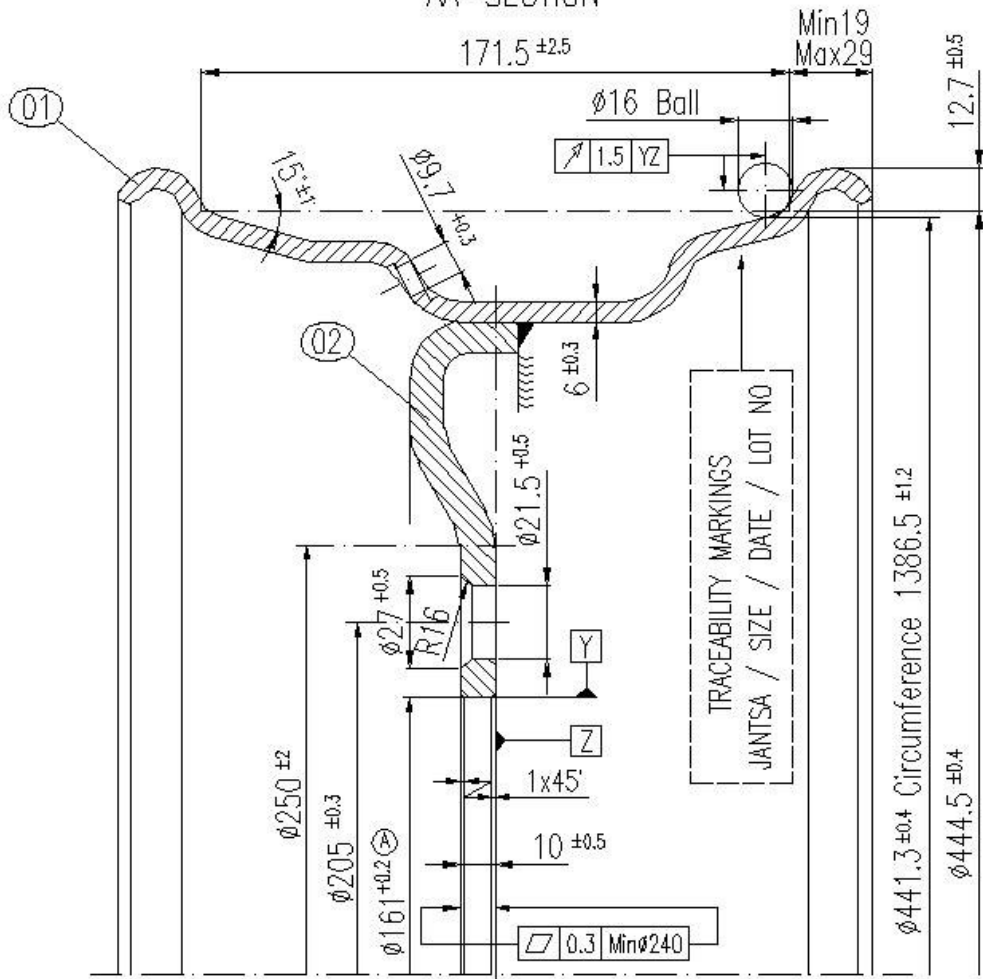


LETTER	DESCRIPTION	REVISION	DATE	REV.NO
Ⓐ	Bore hole diameter tolerance is changed. Before +1 Now +0.2	Drawing is changed.	22.12.04	1

AA-SECTION



NOTE:

- 1-This rim all specifications off E.T.R.T.O. and DIN 78022.
- 2-The acceptable unbalanceness is 2000 Cmg. Static unbalanceness is 100 gr.
- 3-Tyre size 9-10 R 17.5 / 215-275/75 R 17.5
- 4-Valve V3-20.4
- 5-Loading capacity 100km/h at 2200 Kg.

FINISHING TOLERANCES : All surfaces marked with ✓ are to be machined unless otherwise indicated general machining tolerances:

DISTRIBUTION		1) ANGULAR TOLERANCE = ±0' 10'				
Technical Department	1					
Production Department	1					
Quality Assurance Dept.	1	2) DIMENSIONAL TOLERANCE (mm)				
INVESTMENT NO		Up to 6	6 to 30	30 to 100	100 to 300	
PAGE NO		Diameter	±0.05	±0.1	±0.15	±0.2
		Length	±0.1	±0.2	±0.3	±0.5

MON.NO	PCS	PART NAME	MATERIAL	CUTTING MEASURE	WEIGHT
02	1	DISC	ERD 3944 / St 44-2	-	-
01	1	RIM	ERD 3936 / St 37-2	-	-

DO NOT ADJUST THE DIMENSION FROM THE DRAWING

	NAME	SIGNATURE	DATE
DRAWN BY	M.KARADELI		25.10.99
CHECKED	M.KARADELI		25.10.99
APPROVED	C.GÜLERYÖZ		25.10.99

Wheel Industry & Trade Inc.Co.  
Phone : 0 256 259 11 25  
Fax : 0 256 259 11 24  
AYDIN / TURKEY

SCALE	Item Name:
-	17.5x6.75

DRAWING NO  
**675108**