



Technology Condition

- 1.Rim profile according to TRA.
 - 2.Paint conforms to TQ4 QC/T484--using an electrostatic Epoxy primer coat, painting color according to Customer's requirement.
 - 3.The gradient angle of valve hole and rim welding line is not less than 120° ;
 - 4.Weld firmness,welding line uniformity. Don't allow to have empty weld, off weld,not weld fully and other weld defects.
 - 5.Valve hole and flange area are clean that no burr.
 - 6.Dynamic imbalance quantity is not more than 1500g.cm(63g).
 - 7.Stamp: 17.5x6.75 Year Month Batch No.Shift No.
 - 8.Load:2750Kg
- Test standard:SAE J267
 Test load:cornering:14743N.m minimum cycle times:40,000 ★
 radial:4400Kg minimum cycle times:1,000,000 ★

3	valve	TR572-F19	1																	
2	disc	L12512-02	1	BG380CL φ12																
1	rim	L1565-01	1	BG330CL φ6																
number	description	drawing	quantity	material	remark															
		part	17.5X6.75(P=145)		DRAWING NO. : L12512-00															
标记	处数	更改文件号	签字	日期	OEM NO. :															
设计		标准化			图样标记	数量	重量	比例												
校对		批准			1			1:6												
审核					共	页	第	页												
工艺		日期			SINO-TEX WHEEL MANUFACTURES INC.															