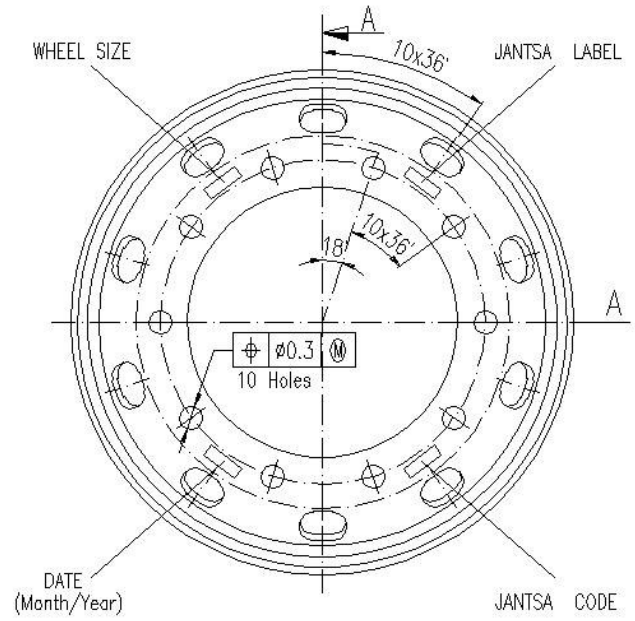
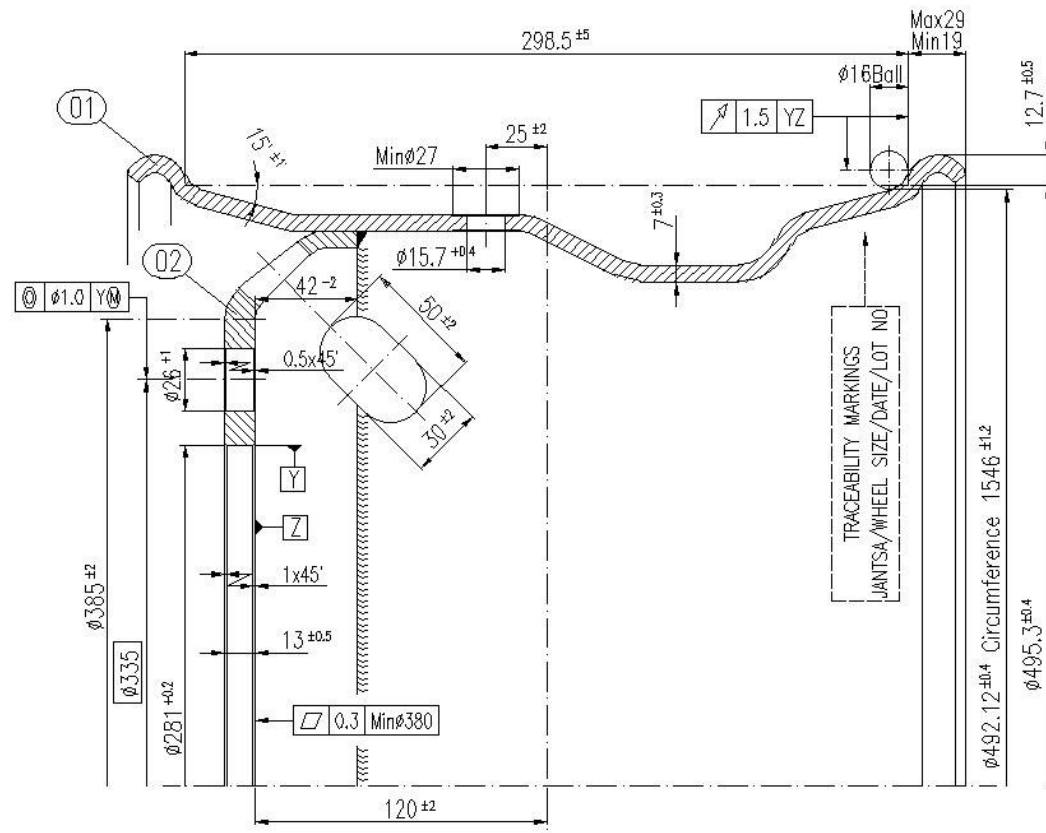


LETTER	DESCRIPTION	REVISION	DATE	REV.NO

AA-SECTION



- NOTE:
- 1-This rim all specifications off E.T.R.T.O. and DIN 78022.
 - 2-The acceptable unbalanceness is 2000 Cmg. Static unbalanceness is 100 gr.
 - 3-Tyre size 15R 19.5"
 - 4-Recommendation valve type V3.14.3
 - 5-Loading capacity 100 Km/h at 4250 Kg.
 - 6-Position of rim welding must not lap over the hole.
 - 7-The sharp corners onthe wheel an wheel holes shall be purified.
 - 8-Total weighth : ~41 Kg.

DISTRIBUTION		FINISHING TOLERANCES : All surfaces marked with ✓ are to be machined unless otherwise indicated general machining tolerances:				
Technical Department	1	1) ANGULAR TOLERANCE = ±0' 10'				
Production Department	1	2) DIMENSIONAL TOLERANCE (mm)				
Quality Assurance Dept.	1	Up to 6	6 to 30	30 to 100	100 to 300	
INVESTMENT NO		Diameter	±0.05	±0.1	±0.15	±0.2
PAGE NO		Length	±0.1	±0.2	±0.3	±0.5

MON.NO	PCS	PART NAME	MATERIAL	CUTTING MEASURE	WEIGHT
02	1	DISC	ERD 3944 / St 44-2	-	-
01	1	RIM	ERD 3937 / St 37-2	-	-

DO NOT ADJUST THE DIMENSION FROM THE DRAWING

	NAME	SIGNATURE	DATE
DRAWN BY	M.KARADELI		18.02.05
CHECKED	M.KARADELI		18.02.05
APPROVED	C.GÜLERYÖZ		18.02.05
SCALE	Item Name: 19.5x11.75		

Wheel Industry & Trade Inc.Co.
 Phone : 0 256 259 11 25
 Fax : 0 256 259 11 24
 AYDIN / TURKEY

DRAWING NO
 111991